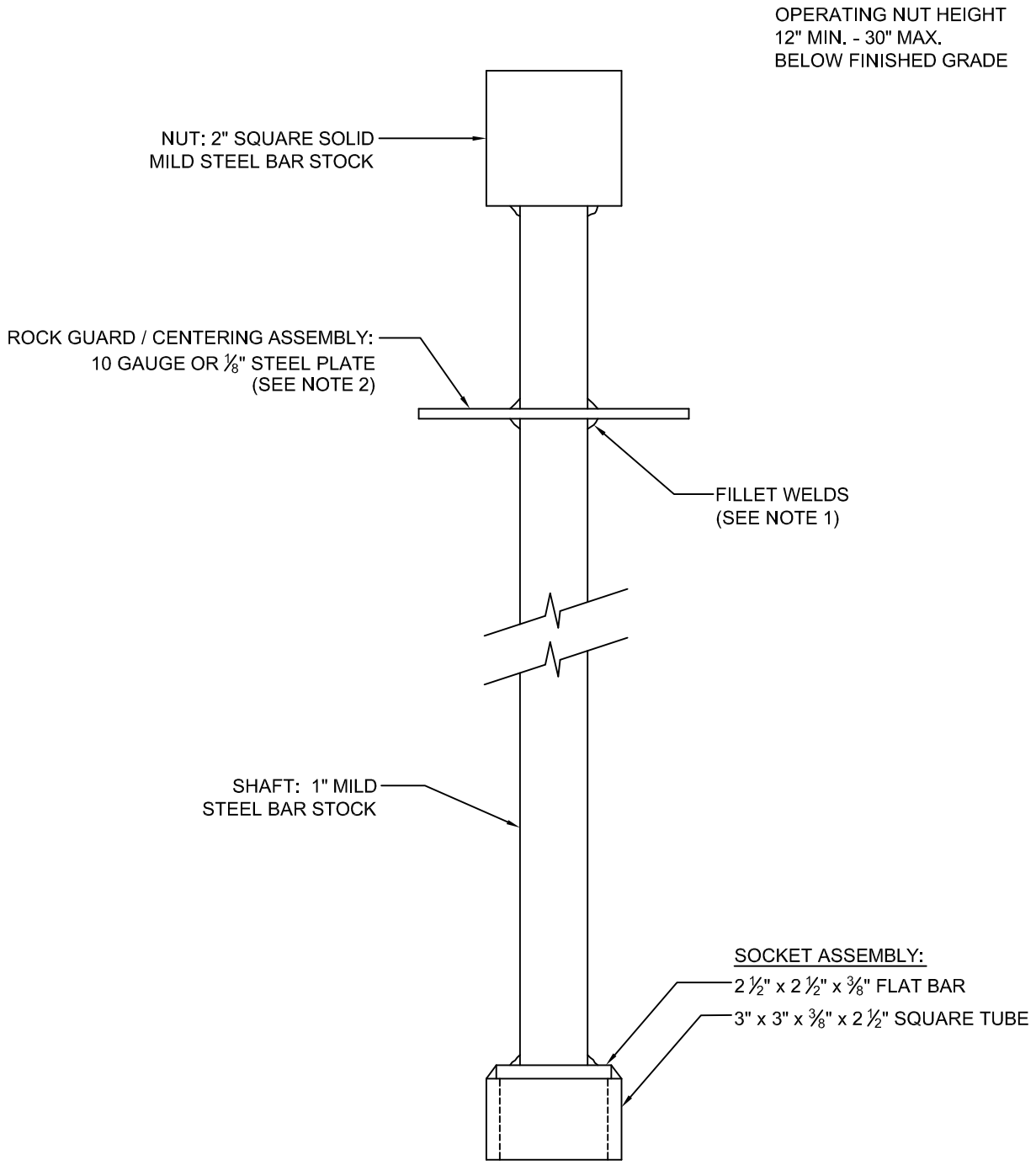

NOTES:

1. ALL WELDS SHALL BE ¼" FILLET WELDS FOR FULL LENGTH OF CONTACT BETWEEN COMPONENTS.
2. DIAMETER OF CENTERLING PLATE ASSEMBLY SHALL BE ¼" LESS THAT THE INSIDE DIAMETER OF THE VALVE BOX RISER SECTION.
3. SECURE TO OPERATING NUT WITH TWO ⅜" SET SCREWS (STAINLESS STEEL).

Kelso Longview Cities Working Together

VALVE OPERATING EXTENSION

STANDARD PLAN:	CITY ENGINEER APPROVAL:
W - 240	Longview: **C.B.**
DATE: **FEB. 2007**	Kelso: **S.Z.**